

**Specification**

March 2012

**BEECH EDGE GLUED PANELS, slightly steamed**



- Adhesion:** plane glued, high-class glue of single **planed** strips (no saw-cut-glue!), precision of gluing-surface +/-2/100 mm ( saw-cut-glue: only abt. 3/10) Please consider this while comparing prices.
- Glue:** D3, water resistant for a short while, not for outside usage, free of formaldehyde
- Surface:** sanded abrasive grain K80, not sanded on request, edges rough from the saw
- Moisture:** made of carefully kiln dried lumber, 8 +/- 2% mc
- Measures:**
- Tolerance:** Thickness (+/- 0,3 mm) Width (+5/-0 mm) Length (+5/-0 mm)  
Rectangularity of exact cut boards max. 1 mm diagonally measured
- min/max. measures:** Thickness 16 to 50 mm **new: up to 100 (120) mm** (other on request)  
Width up to 1000 mm (up to 1300 mm on request)  
Length up to 2300 mm (finger-jointed boards up to 5000 mm on request)
- Strips:** solid strips (whole length) or finger-jointed, width mostly 40 - 65 mm in our choice  
As a result of trimming panels narrow edge strips are possible.
- Quality A:** without shakes, without tints from piling, slip surface, knots up to 5 mm to be tolerated, without red heartwood, colour selected (slight differences in colour can't be claimed)  
Wood is a natural product and therefore cannot be uniform in colour and structure. We exert ourselves for the best conformity that's possible.
- Quality B:** as quality A, but knots up to 12 mm to be tolerated, colour not especially selected, red heartwood and differences in colour to be accepted, max. 5 patches per panel
- Quality C:** without knots affecting essentially the mechanical strength, no further claims to quality referring knots, colour etc., patches to be tolerated
- The possible combination means:  
**Quality A/B = top face A / bottom face B**
- Prices:** Please see our price list or offer. The mentioned prices are without engagement, ex works + packing. (EUR 4.60/Pal. for foil)
- Packing:** on euro-pallet in exchange, possibly stackable, measures on separate pallets (less than 50 pcs.: some measures on one pallet)
- Deviation in quantity:** more than 100 pcs/pos. -0/+10%, up to 100 pcs/pos. -0/+15%, less than 50 pcs/pos. -0/+25%, less than 10 pcs/pos. -0/+50%
- Slightly steamed:** the colour of the panels is more uniform, the panels move less ("Danzer-Colour")
- Deflection:** Mistakes in storage may cause deflection and cracks at the ends, we can't guarantee for this. Please pay attention to our direction for storage. With delivery the panels are deflected less than 6-8 mm per meter width. Deformation at delivery is less than 2-3 mm per meter length.

**Schnittholz - Massivholzplatten - Zuschnitte - Hobelware - Energieholz - Lohnarbeit**

Kreissparkasse Northeim BLZ 262 500 01 Kto. 11 008 000 IBAN DE72 2625 0001 0011 0080 00 BIC NOLADE21NOM  
Sparkasse Einbeck BLZ 262 514 25 Kto. 1 057 256 IBAN DE27 2625 1425 0001 0572 56 BIC NOLADE21EIN  
Commerzbank Einbeck BLZ 262 400 39 Kto. 2 627 669 IBAN DE60 2624 0039 0262 7669 00 BIC COBADEFFXXX

Telefon (05564) 96 17 -0  
Telefax (05564) 96 17 99  
e-mail: [info@schaeferwerk.de](mailto:info@schaeferwerk.de)  
[www.schaeferwerk.de](http://www.schaeferwerk.de)